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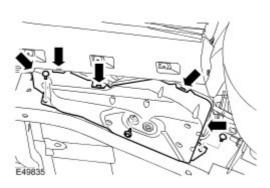
Air Suspension Reservoir Solenoid Valve Block (60.50.05)

Removal

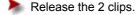
WARNING: Do not work on or under a vehicle supported only by a jack. Always support the vehicle on safety stands.

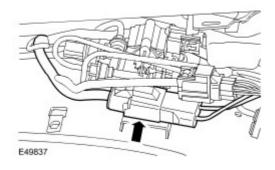
Raise and support the vehicle.

- 2 . Using T4, depressurize the air suspension. For additional information, refer to: Vehicle Dynamic Suspension, 204-05.
- $\ensuremath{\mathtt{3}}$. Remove the air suspension compressor lower cover.
 - Remove the 3 bolts.
 - Release the 5 clips.



4 . Move the air compressor electrical connector aside.





5 . CAUTION : Before the disconnection or removal of any components, ensure the area around joint faces and connections are clean. Plug any open connections to prevent contamination.

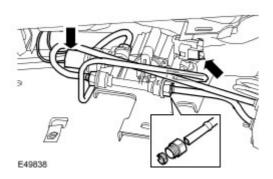
CAUTION: Visually inspect the air line ends for damage or wear. Repair or replace the air line as necessary.

NOTE:

Note the air line fitted positions.

Remove the air suspension reservoir solenoid valve block.

- Disconnect the 4 air lines.
- Disconnect the 2 electrical connectors.
- Release the valve block 3 rubber insulators.



6. Remove the Voss connectors.

Remove and discard the collets and the unions.

Installation

CAUTION: Make sure the new Voss connector is installed and fully tightened with the alignment plug installed.

NOTE

New air suspension components are supplied with new Voss connectors tightened to the correct torque. Do not install new voss connectors if a new component is being installed.

Install new Voss connectors to the air suspension reservoir solenoid valve block.

Tighten to 2.5 Nm (1.7 lb.ft).

2 . **NOTE:**

Make sure the valve block does not become detached during connection of the air lines.

Install the air suspension reservoir solenoid valve block.

- Secure the 3 valve block rubber insulators.
- Connect the electrical connectors.
- Connect the air lines into the Voss connector.
- Pull on each air line to make sure it is fully installed into the Voss connecter.
- 3 . Secure the air compressor electrical connector.
- 4 . Install the air suspension compressor lower cover.
 - Install the bolts and tighten to 10 Nm (7 lb.ft).
- 5 . Using T4, pressurize the air suspension. For additional information, refer to: Vehicle Dynamic Suspension, 204-05.