

Front Door Window Glass (76.31.01)

Special Service Tools



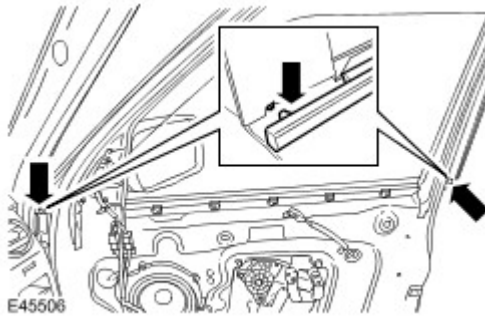
Door glass release lever
501-114

Removal

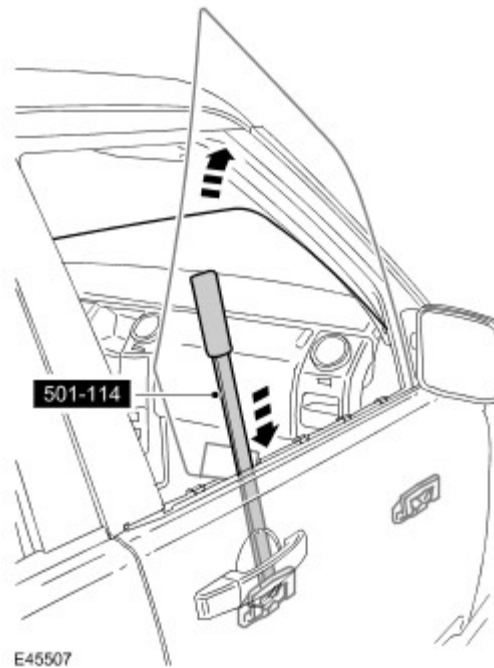
NOTE :

The door glass should be lowered by approximately one third.

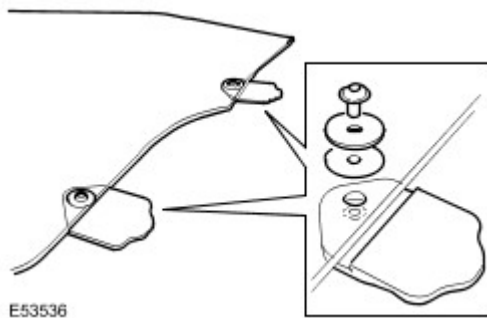
1. Carefully remove the outer waist seal.
 - ▶ Remove the 2 screws.
 - ▶ Release each end of the seal from the door frame.



2. Remove the front door window glass.
 - ▶ Using the special tool, release the 2 clips and lift the glass clear of the regulator.
 - ▶ Rotate the glass forwards and lift the glass from the door.



3. **NOTE :**
Do not disassemble further if the component is removed for access only.
Remove the 2 door glass retaining clips.
- ▶ Remove the 2 Torx screws.
 - ▶ Remove the 2 spacing washers.
 - ▶ Remove the 2 flat washers.
 - ▶ Note their fitted positions.



Installation

1. Install the 2 door glass retaining clips.
 - ▶ Install the spacing washers.
 - ▶ Install the 2 flat washers.
 - ▶ Tighten the Torx screws to 8 Nm (6 lb.ft).
2. Install the front door window glass.

▶ Engage with each channel and secure in the clips.

3 . Install the outer waist seal.

▶ Install the screws.