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This bulletin supersedes TSB LTB00768/2015 dated 14 APR 2015, which should either be destroyed or clearly marked to show it is no longer valid (e.g. with a line across the page). Only refer to the electronic version of this Technical Bulletin in TOPIx.

Changes are highlighted in gray

**SECTION: 303-00**

**3.0L TDV6 Valve Cover Split And/Or Cracked**

**AFFECTED VEHICLE RANGE:**

<b>Discovery 4 / LR4 (LA)</b> <b>Model Year:</b> 2010-2015 <b>VIN:</b> 508020- 765561 <b>Assembly Plant:</b> Solihull	<b>Engine:</b> TDV6 3.0L Diesel
<b>Range Rover Sport (LS)</b> <b>Model Year:</b> 2010-2013 <b>VIN:</b> 209306-814822 <b>Assembly Plant:</b> Solihull	<b>Engine:</b> TDV6 3.0L Diesel
<b>Range Rover (LG)</b> <b>Model Year:</b> 2013-2015 <b>VIN:</b> 000012-224410 <b>Assembly Plant:</b> Solihull	<b>Engine:</b> TDV6 3.0L Diesel
<b>Range Rover Sport (LW)</b> <b>Model Year:</b> 2014-2015 <b>VIN:</b> 000001-525081 <b>Assembly Plant:</b> Solihull	<b>Engine:</b> TDV6 3.0L Diesel
<b>Range Rover Sport (LW)</b> <b>Model Year:</b> 2014-2015 <b>VIN:</b> 600000-621222 <b>Assembly Plant:</b> Solihull	<b>Engine:</b> TDV6 3.0L Diesel

**MARKETS:**

Diesel Markets Only

**CONDITION SUMMARY:**

**Situation:** A customer may report a concern that the vehicle has restricted performance.

**This version has been issued for a change to the VIN details.**

**Cause:** Material thickness and fillet radius of the valve cover not to specification. **Suggested Customer concern code MX2.**

**Action:** Should a customer express concern, follow the Service Instruction outlined below.

**PARTS:**

LR073585	Left valve cover	Quantity: 1
LR074623	Right valve cover	Quantity: 1

**WARRANTY:**

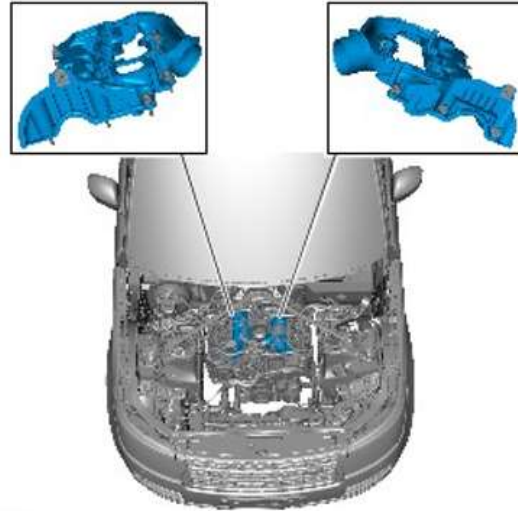
- **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**
- **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Discovery 4/LR4 (LA) - Right	<b>12.29.44</b>	7.7	42	LR057379
Discovery 4/LR4 (LA) - Left	<b>12.29.43</b>	8.2	42	LR057379
Discovery 4/LR4 (LA) - Full Set	<b>12.29.42</b>	13.1	42	LR057379
Range Rover Sport (LS) - Right	<b>12.29.44</b>	8	42	LR057379
Range Rover Sport (LS) - Left	<b>12.29.43</b>	7.2	42	LR057379
Range Rover Sport (LS) - Full Set	<b>12.29.42</b>	12.4	42	LR057379
Range Rover (LG) - Right	<b>12.29.44</b>	5.5	42	LR057379
Range Rover (LG) - Left	<b>12.29.43</b>	7.2	42	LR057379
Range Rover (LG) - Full Set	<b>12.29.42</b>	9.8	42	LR057379
Range Rover Sport (LW) - Right	<b>12.29.44</b>	5.7	42	LR057379
Range Rover Sport (LW) - Left	<b>12.29.43</b>	7.3	42	LR057379
Range Rover Sport (LW) - Full Set	<b>12.29.42</b>	10.2	42	LR057379

- **NOTE: Normal Warranty procedures apply.**

## **COMPONENT LOCATION**

1. The illustration shows the component location.



E186357

## **SERVICE INSTRUCTION:**

1. Install a new engine valve cover left (see TOPIx Workshop Manual, Section 303-01 Engine - TDV6 3.0L Diesel - Valve Cover LH).
2. Install a new engine valve cover right (see TOPIx Workshop Manual, Section 303-01 Engine - TDV6 3.0L Diesel - Valve Cover RH).