

# TECHNICAL BULLETIN

No: LTB00314 (ISSUE 1)  
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RANGE  
ROVER



CIRCULATE TO:	SERVICE ✓	PARTS ✓	WARRANTY ✓	BODY SHOP ✓
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## SECTION: 501

### Seat Motor / Drive Cable Availability

#### AFFECTED VEHICLE RANGE:

LR2 (LF)	VIN: 8H000201 - Onwards Model Year: 2008 - Onwards
LR3 (LA)	VIN: 5A000360 - 9A513325 Model Year: 2005 - 2009
LR4 (LA)	VIN: AA510742 - Onwards Model Year: 2010 - Onwards
Range Rover Sport (LS)	VIN: 6A900290 - 7A999999 7A100000 - Onwards Model Year: 2006 - Onwards

#### CONDITION SUMMARY:

**Situation:** Seat motor and drive cables are now available as serviceable parts. It is no longer necessary to replace the complete seat frame in the event a fore / aft motor or either drive cable requires replacement

**Action:** In the event of a fore / aft motor or drive cable replacement, refer to the Repair Procedure outlined below to install a seat motor or drive cable only.

#### PARTS:

LR023394 .....Memory Seat Motor Including crossbar

LR023395 .....Non-Memory Seat Motor



**NOTE:** CRH cables are beige-colored; Gemini cables are dark gray-colored.

LR023397 .....Seat Drive Cable Kit - CRH Frame

LR2: 8H000201 - 8H008660; AH184370 - onwards;

LR3: 5A000001 - 8A474326;

LR4: AA531559 - onwards;

Range Rover Sport: 6A900290 - 7A999999; 7A100000 - 8A163997; AA238779 - onwards;

LR023398 .....Seat Drive Cable Kit - Gemini Frames

LR2: 8H008661 - AH184369

LR3: 8A474327 - 9A510177

LR4: AH510178 - AH531558

Range Rover Sport: 8A163998 - AA238778

#### TOOLS:

Refer to Workshop Manual (GTR) for any required special tools

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

## **WARRANTY:**



**NOTE:** Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair time.

DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

<i>DESCRIPTION</i>	<i>SRO</i>	<i>TIME (HOURS)</i>	<i>CONDITION CODE</i>	<i>CAUSAL PART</i>
Seat Track Repair	78.70.89.41	0.30	42	LR012040
Motor- fore and aft - front seat renew - All variants	78.70.25	0.20		

*Normal Warranty policies and procedures apply.*

## **REPAIR PROCEDURE**



**NOTE:** when installing a left-hand seat cable, refer to Technical Bulletin LTB00176.

1. Refer to Workshop Manual, section 501-10: Seating > Removal and installation > Front seat Track Motor, and replace the seat motor.